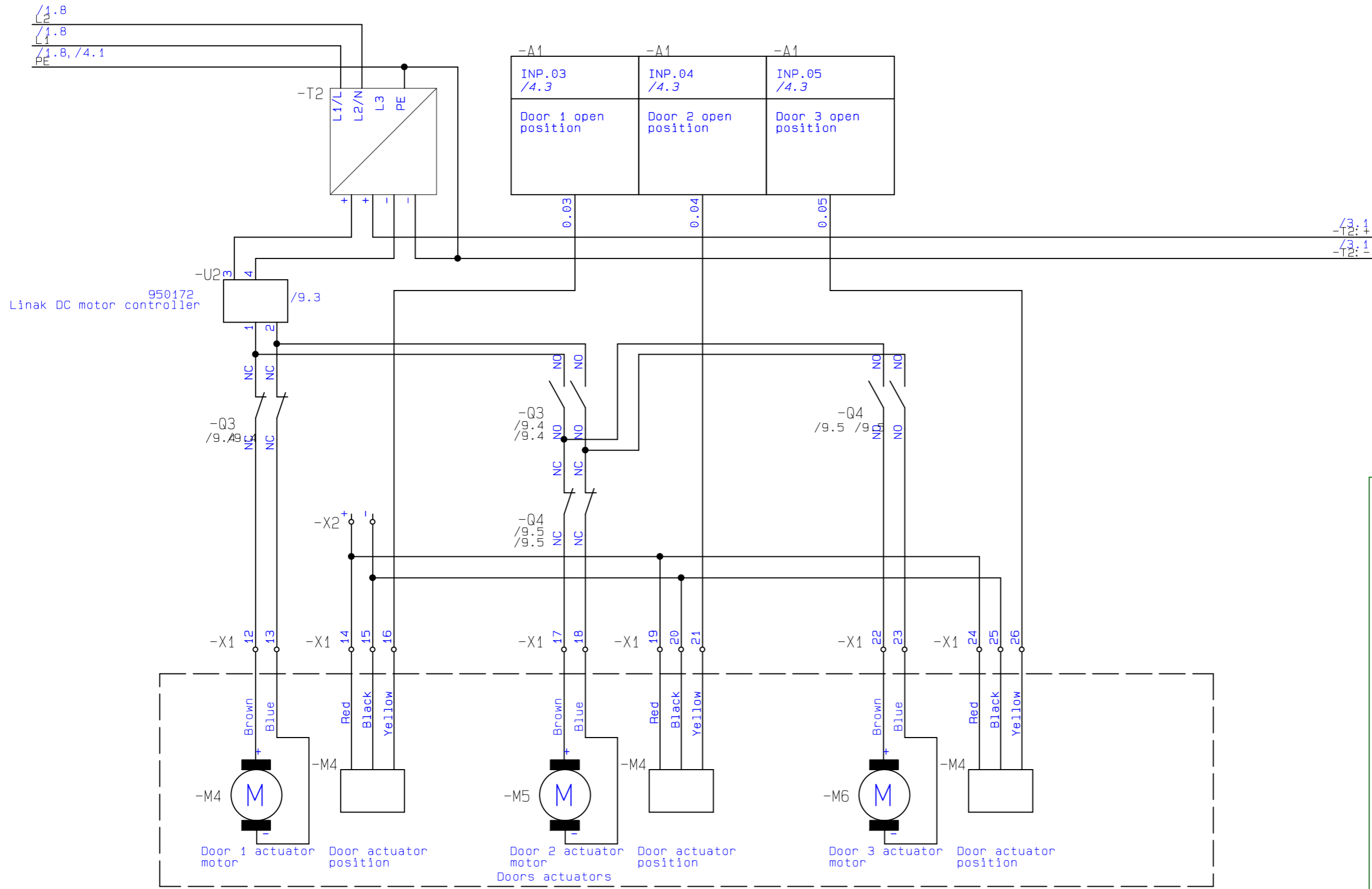
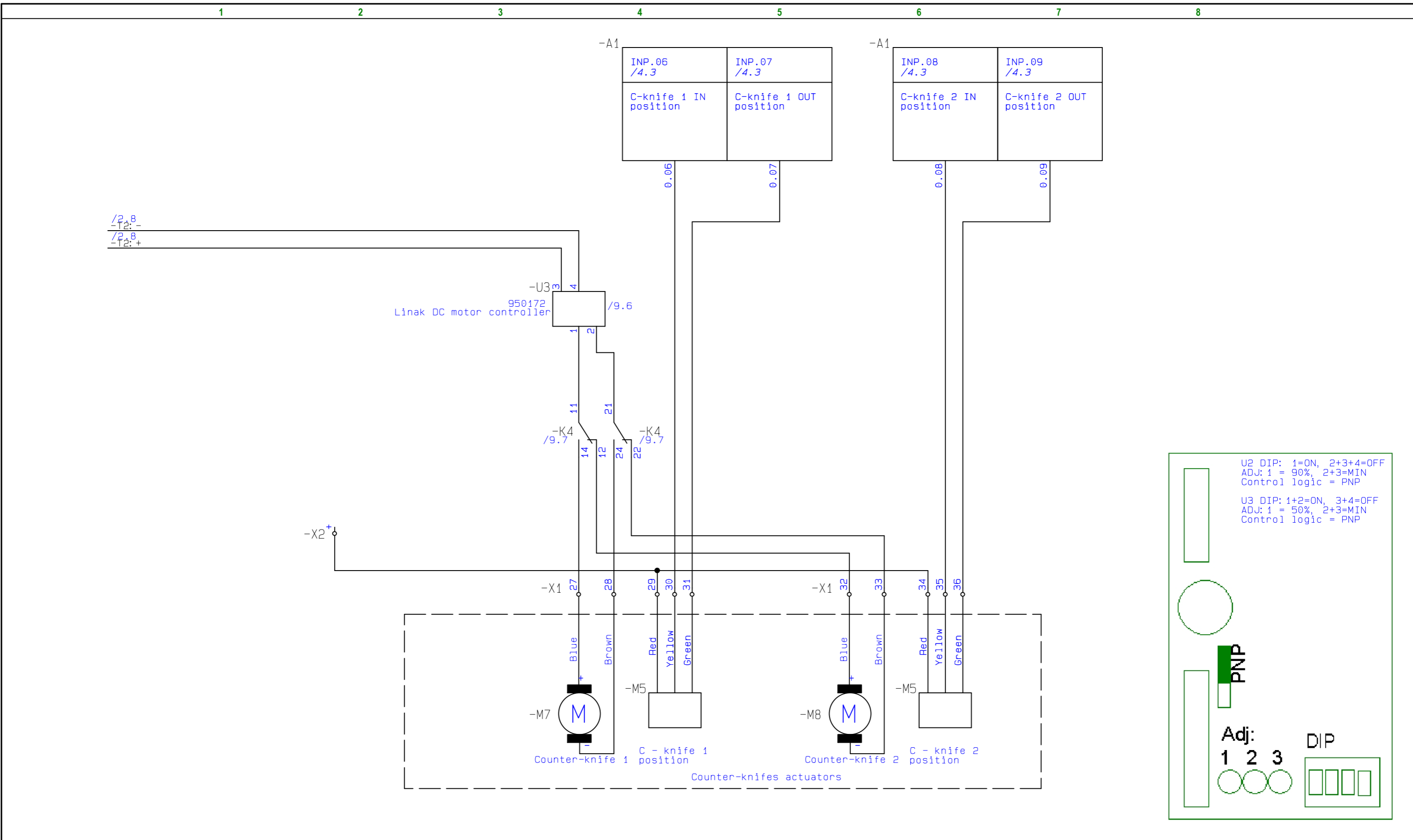


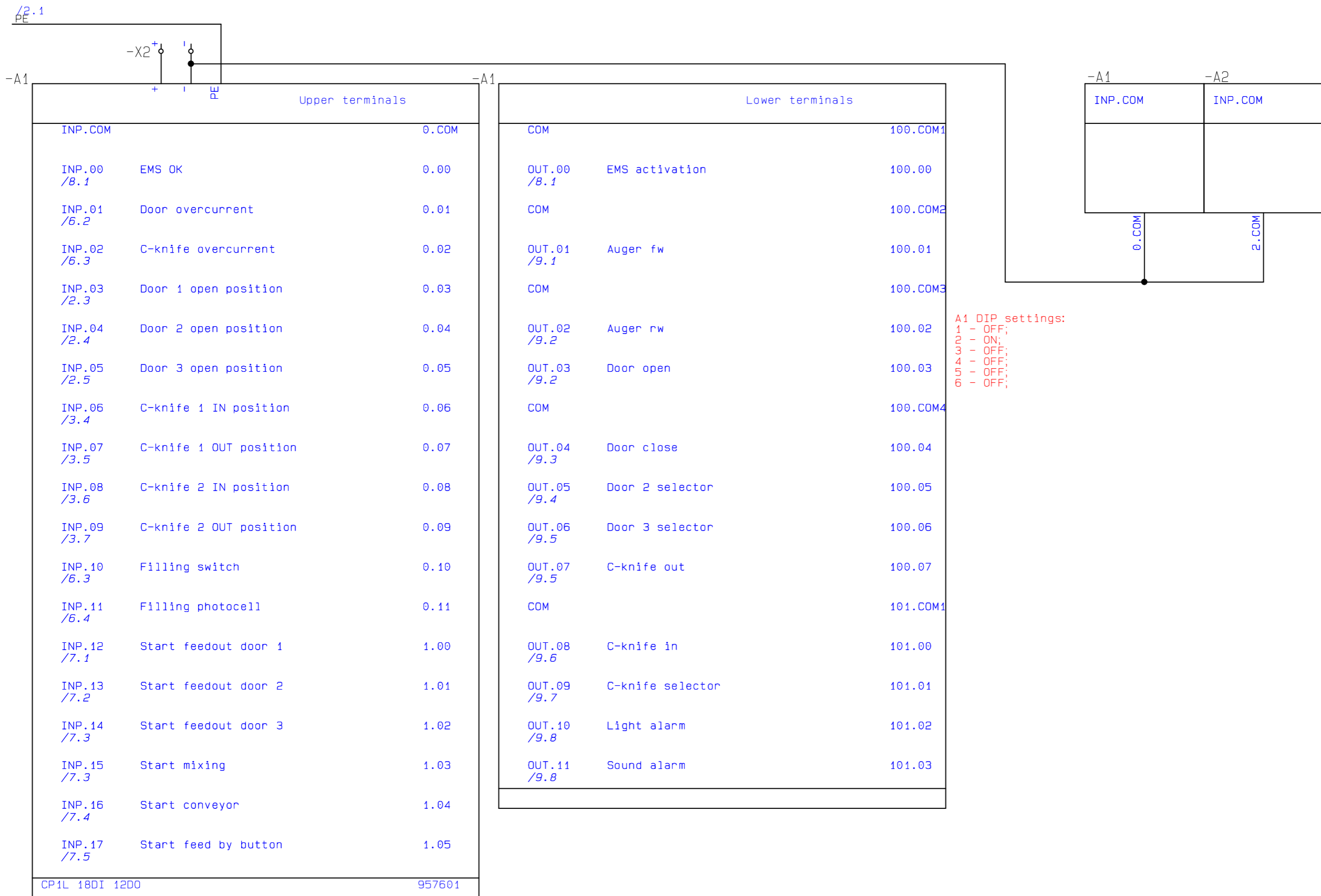
* Check cabinet datasheet before applying power



U2 DIP: 1=ON, 2+3+4=OFF
 ADJ: 1 = 90%, 2+3=MIN
 Control logic = PNP

U3 DIP: 1+2=ON, 3+4=OFF
 ADJ: 1 = 50%, 2+3=MIN
 Control logic = PNP





CP1L 18DI 12DO 957601

1

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6

7

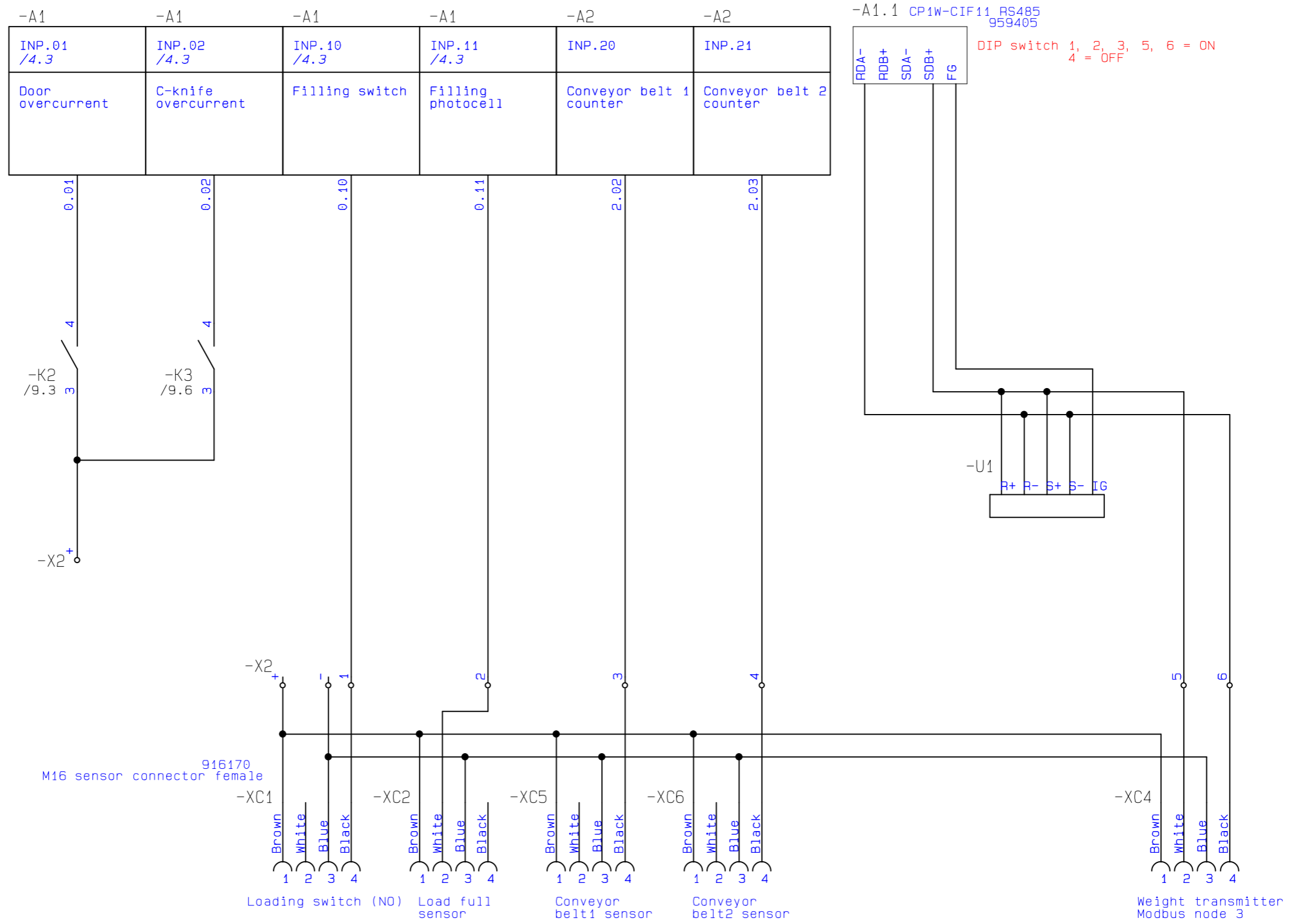
8

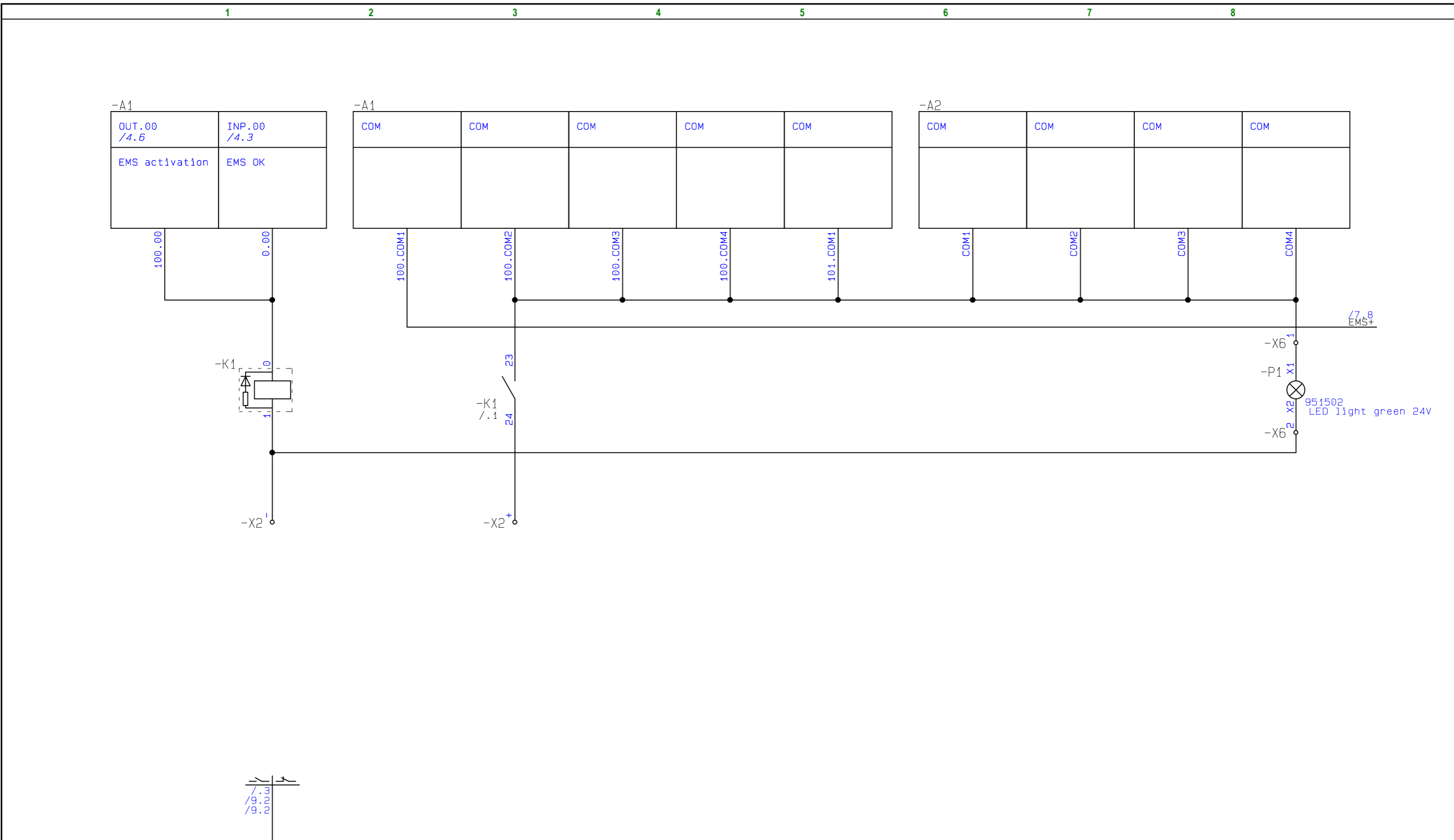
-A2

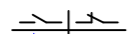

Upper terminals inputs		
INP.COM		2.COM
INP.18	Stop feed by button	2.00
INP.19	External alarm	2.01
INP.20	Conveyor belt 1 counter	2.02
INP.21	Conveyor belt 2 counter	2.03
INP.22		2.04
INP.23		2.05
INP.24		2.06
INP.25		2.07
INP.26		2.08
INP.27		2.09
INP.28		2.10
INP.29		2.11

-A2

Upper terminals		
COM		COM1
OUT.12	Conveyor belt 1	102.00 /10.2
COM		COM2
OUT.13	Conveyor belt 2	102.01 /10.3
COM		COM3
OUT.14	Filling source 1	102.02
OUT.15	Filling source 2	102.03 /10.5
COM		COM4
OUT.16	Filling source 3	102.04 /10.5
OUT.17	Filling source 4	102.05 /10.6
OUT.18	Filling source 5	102.06 /10.7
OUT.19	Filling source 6	102.07 /10.8





 /9.2.3
 /9.2.2

-A1

OUT.01 /4.6	OUT.02 /4.6	OUT.03 /4.6	OUT.04 /4.6	OUT.05 /4.6	OUT.06 /4.6	OUT.07 /4.6	OUT.08 /4.6	OUT.09 /4.6	OUT.10 /4.6	OUT.11 /4.6
Auger fw	Auger rw	Door open	Door close	Door 2 selector	Door 3 selector	C-knife out	C-knife in	C-knife selector	Light alarm	Sound alarm

